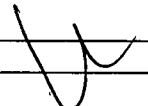


Date: Tuesday, 03/03/2009 2:37:24 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D209-669-014
Job Number	: 46070		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D209669014
This Issue	: 03/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: DSI9450
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
	Type : SKIDTUBES	Material	:
Written By	: 	Due Date	: 04/03/2009
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

CS 09/04/14 Label.

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 x D209-669-014 B39209

ADD/CHANGE THE FOLLOWING PARTS

TO KIT PER DSI 9450

CHANGE D2736-1 LUG ASS'Y B 37766
FOR D3405-041 B 46071

CHANGE D2736-3 LUG ASS'Y B 37154
FOR D3405-043 B 46312

CHANGE D2968-041 TOW RING B 36328
FOR D3407-041 B 44402

CHANGE 4 X AN4-46A BOLT B
FOR 4 X AN4C47A BOLT B M110849 MF 09-04-15

RETURN PARTS TO STOCK / ADJUST ACCPAC

ADD :

5 X MS21043-4 B

1 X D3456-1 B

2 X D3417-5 B

9/3/19

54

Date: Tuesday, 03/03/2009 2:37:24 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D209-669-014

Job Number: 46070

Part Number: D209669014

Job Number:



Seq. #:	Machine Or Operation:	Description :
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2.0	D209669014	Skidtube RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Skidtube RH

3.0	D3405041	Lug Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Lug Assembly

46071

56

4.0	D3405043	Lug Assembly
-----	----------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Lug Assembly

46312

54

5.0	D3407041	Tow Ring
-----	----------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Tow Ring

44402

54

6.0	AN4C47A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
BOLT

M1087 M110847

54

7.0	MS210434	Nut
-----	----------	-----



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)
Nut

M1111 25

50

8.0	D34561	Washer
-----	--------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Washer

B23002

54

9.0	D34175	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Washer

B43275

913119

56

Date: Tuesday, 03/03/2009 2:37:24 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D209-669-014

Job Number: 46070

Part Number: D209669014

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*See attached original for
remainder of kit.*



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/04/14

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

S. Salazar

REPACKAGE PER PPP

USING NEW B/N @ CHG 003

NEW PAPERWORK AND LABELS REQ'D

B

09/04/14

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/16

Job Completion



*mf
09-04-15*

Process Sheet

Order: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: COBRA SKIDTUBE ASSY

Number: 39209

Part Number: D209669014

Number:



Seq. #:	Machine Or Operation:	Description :
12.0	AN47A	Bolt
<p>Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)</p> <p>Bolt batch <u>M107321</u></p> <p>AS 08/05/20 (X1)</p>		
13.0	AN960JD416	Washer
<p>Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)</p> <p>Washer batch <u>M107321</u></p> <p>AS 08/05/20 (X1)</p>		
14.0	D2929	Spacer
<p>Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Spacer batch <u>21295</u></p> <p>AS 08/05/20 (X1)</p>		
15.0	D2930	Spacer
<p>Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Spacer batch <u>B21296</u></p> <p>AS 08/05/20 (X1)</p>		
16.0	D27361	Lug Assembly, 205 GHW
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)</p> <p>Pick:</p> <p>Qty Part Number Description Batch</p> <p>1 D2736-1 Bracket <u>B37766</u></p> <p>AS 08/05/20 (X1)</p>		
17.0	AN446A	Bolt
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)</p> <p>Pick:</p> <p>Qty Part Number Description Batch</p> <p>4 AN446A Bolt <u>M107063</u></p> <p>AS 08/05/20 (X1)</p>		

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: COBRA SKIDTUBE ASSY

Job Number: 39209

Part Number: D209669014

Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description :

18.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket B 37154

19.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Tow Ring

batch B36322

20.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Washer

batch M107715

21.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

22.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D209-669-014

Location: B

23.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-29

339209 A

Date: Monday, 12/05/2008 3:45:57 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: COBRA SKIDTUBE ASS'Y
Job Number	: 39209		
Estimate Number	: 13308		
P.O. Number	:	Part Number	: D209669014
This Issue	: 12/05/2008 S.O. No. :	Drawing Number	: D209-669-014
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SKIDTUBES	Drawing Revision	: B
Previous Run	:	Material	:
Written By	:	Due Date	: 23/05/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JLD 08-5-12</u>		
Comment	: New est. 08.02.13 new issue EC, verified by:DD		

Additional Product

REFERENCE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D209-669-014 CHG002

08/05/20 08.5.13 JLD

2.0	39209A	COBRA SKIDTUBE ASS'Y
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Comment: Sub-Component COBRA SKIDTUBE ASS'Y

ref Batch: 39209A Sep

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

4.0	D29172	Saddle RH
-----	--------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Saddle LH

batch B21360

AS 08/05/20 (x1)

5.0	D29182	Saddle RH
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Saddle LH

batch B21362 B

AS 08/05/20 (x1)

Process Sheet

Order: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: COBRA SKIDTUBE ASSY

Job Number: 39209

Part Number: D209669014

Number:



REFERENCE ONLY

Seq. #: Machine Or Operation: Description :

6.0 AN451A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

batch M107755

AS 08/05/20 (X)

7.0 D2570 Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 D2570 Bushing B37748
24

AS 08/05/20

AS 08/05/20 (X)

8.0 MS21042L4 Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)

Nut

batch M106051

AS 08/05/20 (X)

9.0 AN536A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch M107715

AS 08/05/20 (X)

10.0 AN960JD516 Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch M107534

AS 08/05/20 (X)

11.0 MS21042L5 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch M107464

AS 08/05/20 (X)